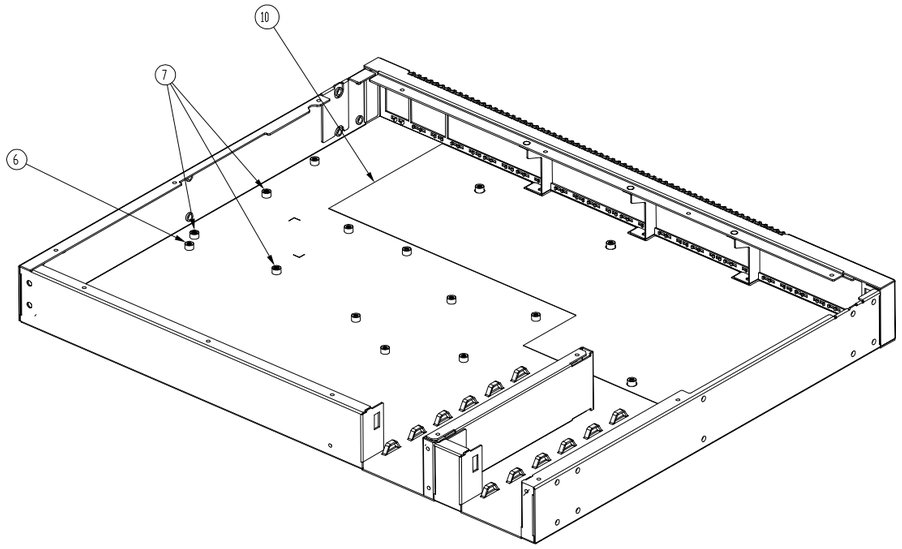
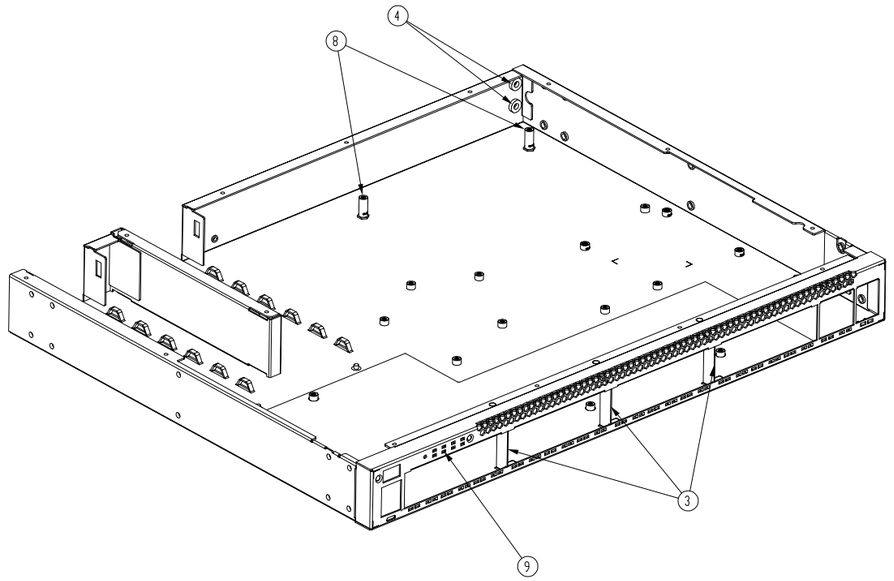
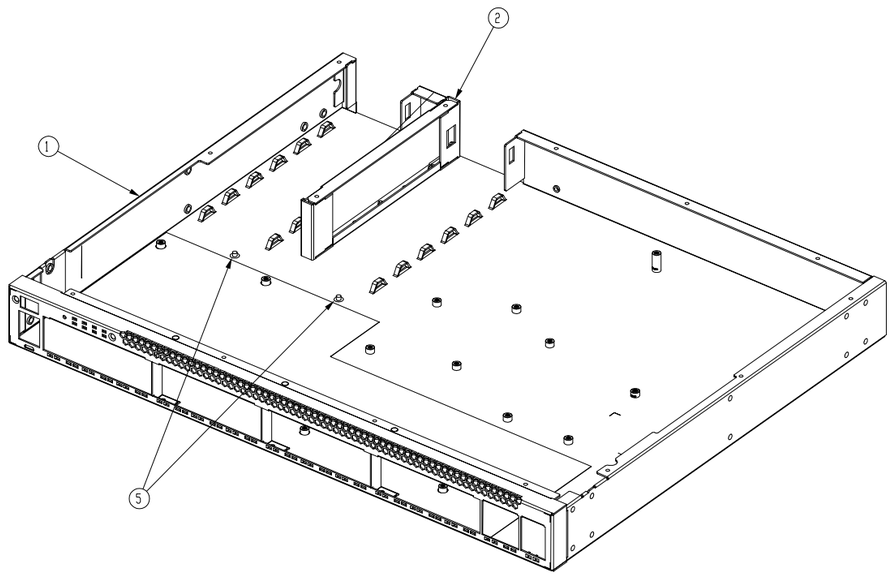
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SCALE 0.250

ITEM	Q'Y	DESCRIPTION
1	1	BASE_ES4630BH-0914-ZZ(AS4610-54T)
2	1	PSU DIVIDER
3	3	MODULAR CONNECTOR DIVIDER
4	2	NUT,STEEL,PEM-N10-32,ZI
5	2	STOP PIN,STEEL,Ø3xL3.5mm,ZI
6	14	STANDOFF,STEEL,M3x0.5,H4.6mm,ZI
7	3	STANDOFF,STEEL,M3.5x0.6,H4.6mm,ZI
8	2	STANDOFF,STEEL,M3x0.5,H14.2mm,ZI
9	1	BRACKET_LED
10	1	INSULATOR SABIC FR1 T=0.254mm

NOTES:
1. DIMENSIONS (1)~(12) ARE IQC CHECKPOINT.
2. NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
3. REMOVE ALL OIL, BURRS, BREAK, SHAPE EDGES AND CORNERS.
4. SHOULD MATCH WELL WITH COVER-123200000718A.
5. AFTER ASSEMBLING, THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
6. NO OVERSPRAY ALLOWED.
7. ALL MATERIAL SHOULD BE MATCH ROHS REQUEST.

Reason			ZONE	DESCRIPTION
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	.	.		

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

DIM \ GRADE	0	1	2	3	4	5
0------16	0.05	0.1	0.15	0.2	0.2	0.5
16------63	0.05	0.15	0.2	0.3	0.3	0.8
63------250	0.05	0.2	0.25	0.4	0.5	1.2
250------500	0.1	0.25	0.3	0.6	0.8	1.8
500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:WHITE

PART NO. 123100000868A

SCALE 1/1 | UNIT MM ~~IN~~

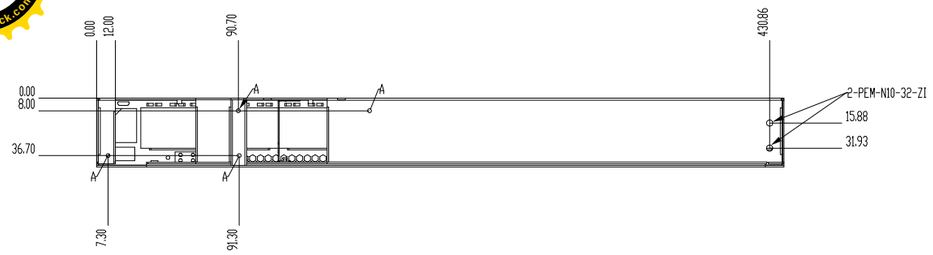
DESIGN Curtis 05-AUG-15

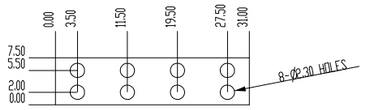
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Accton TECHNOLOGY CORP.

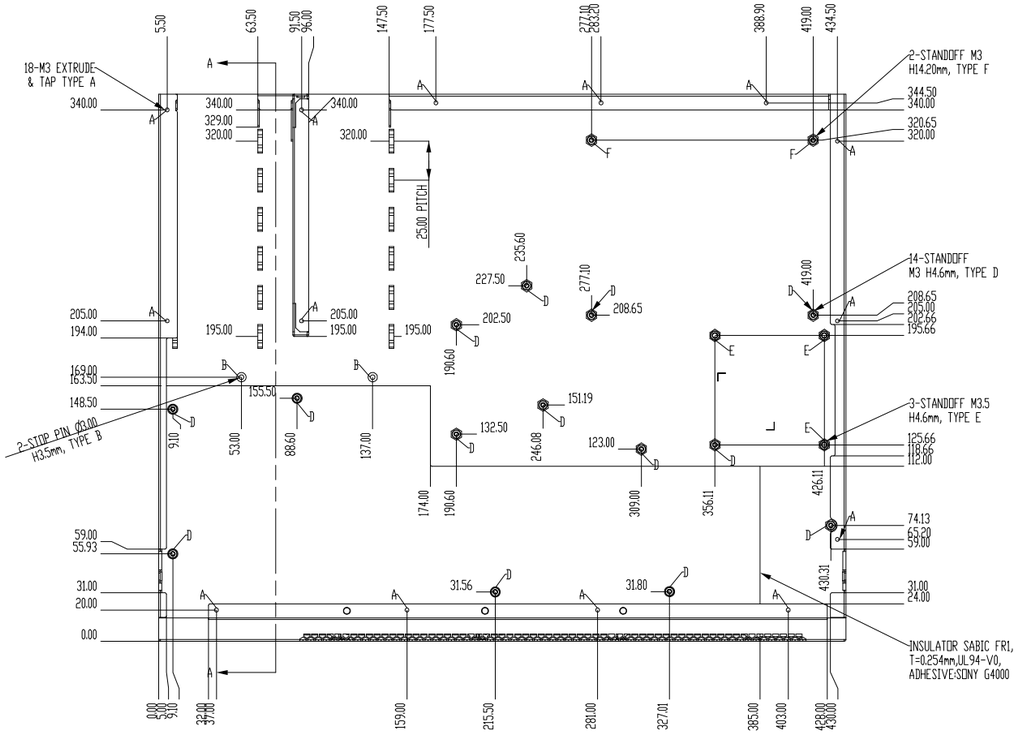
DWG. TITLE. IRON BASE ES4654BH-0615-EC | SHEET 1/6 | REV. 01 | SIZE A3

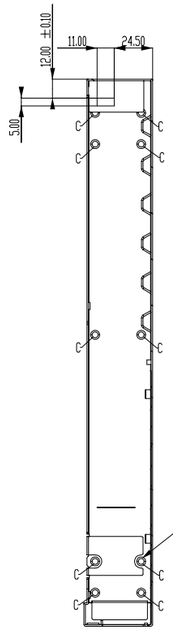
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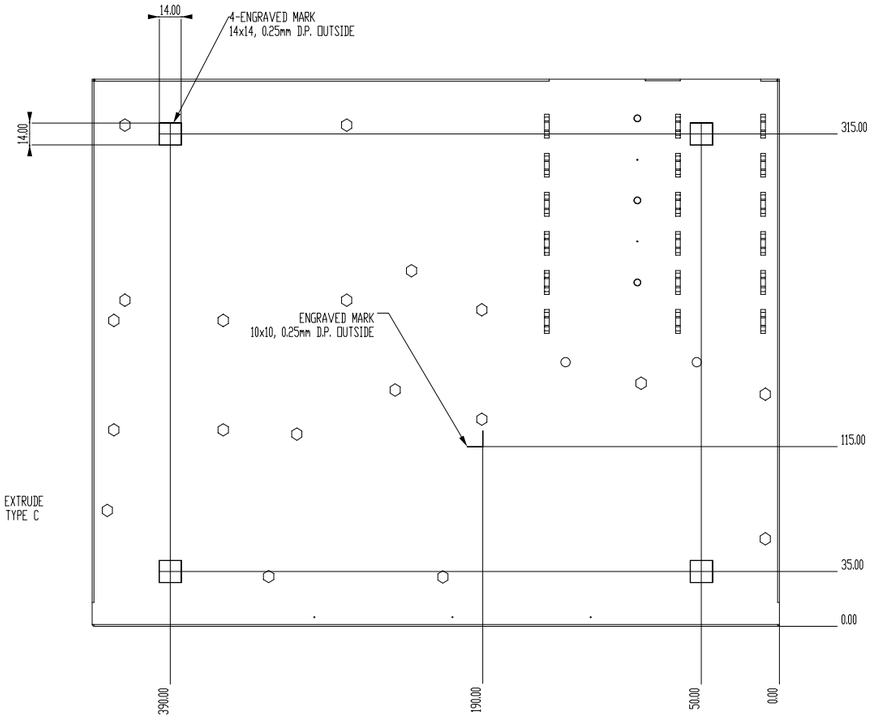


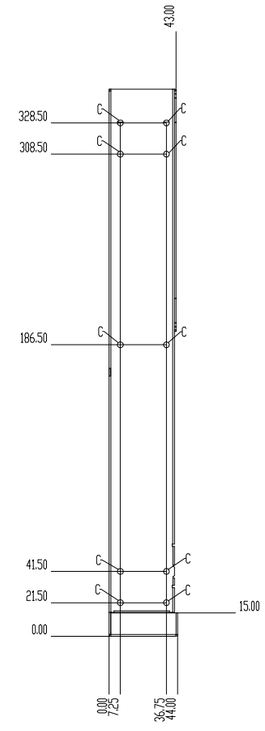
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MATERIAL: SECC T=1.0mm
SCALE 1.000

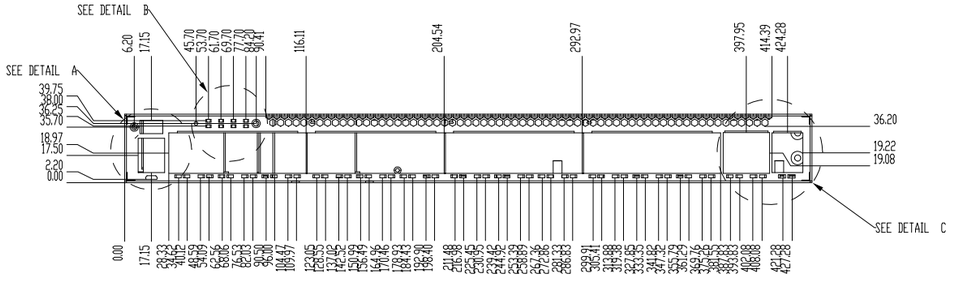




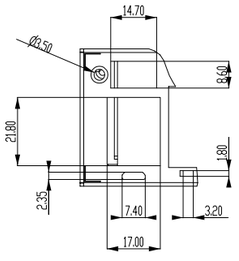
SECTION A-A



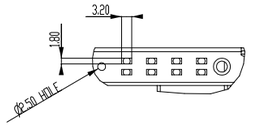




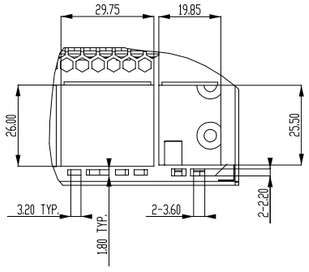
SCALE 0.250



DETAIL A
SCALE 0.500



DETAIL B
SCALE 0.500



DETAIL C
SCALE 0.500

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Reason			ZONE	DESCRIPTION
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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:WHITE

PART NO. 123100000868A

SCALE 1/1 | UNIT MM ~~INJ~~

DESIGN Curtis | 05-AUG-15

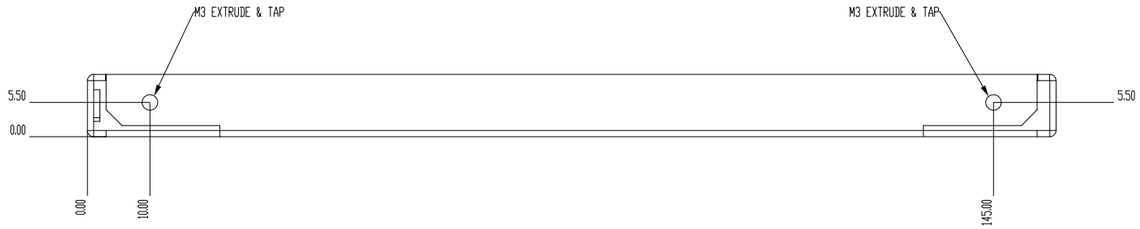
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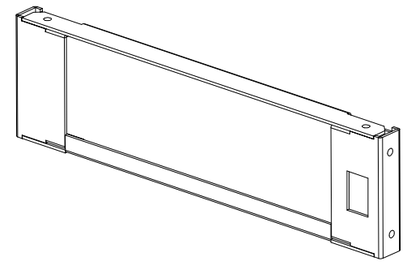
Accton TECHNOLOGY CORP.

DWG. TITLE. IRON BASE ES4654BH-0615-EC

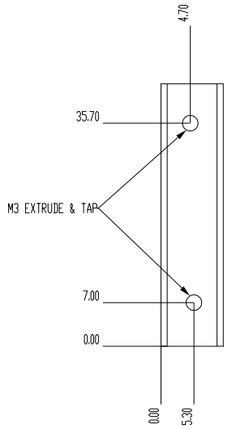
SHEET 2/6 | REV. 01 | SIZE A3

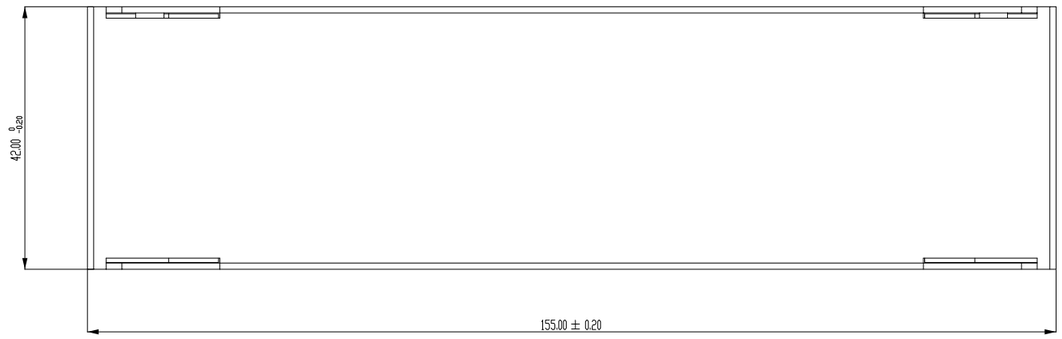
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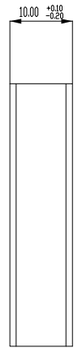


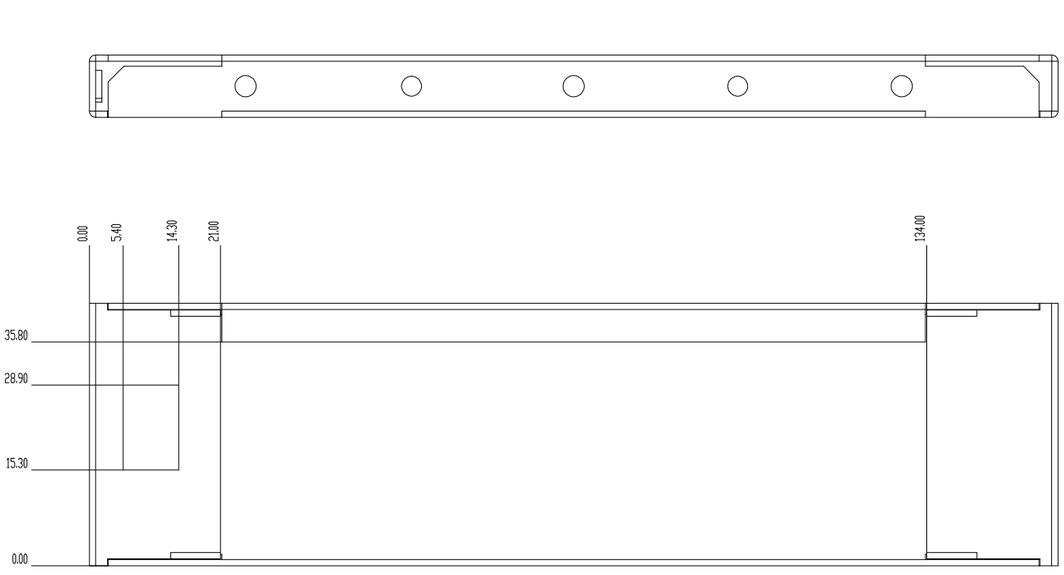


SCALE 0.500









SCALE 1.000

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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:NO

PART NO. 123100000868A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN | Curtis | 05-AUG-15

MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

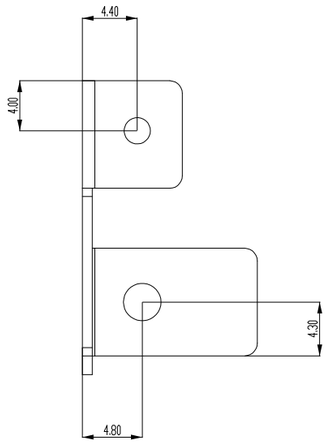
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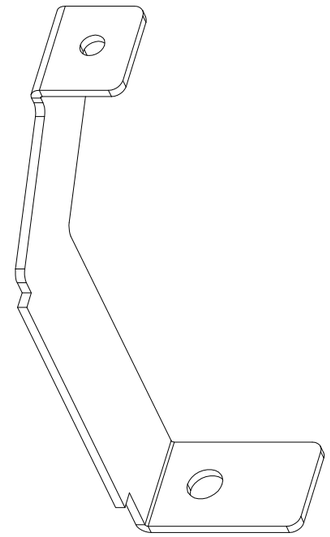
SHEET 3/6

REV. 01

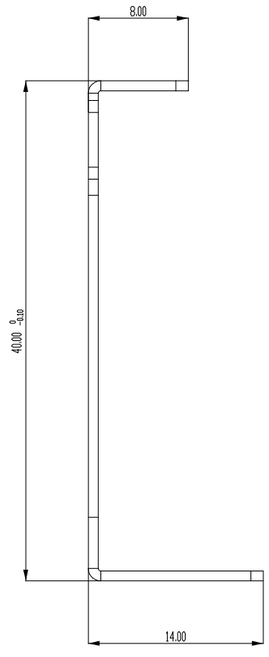
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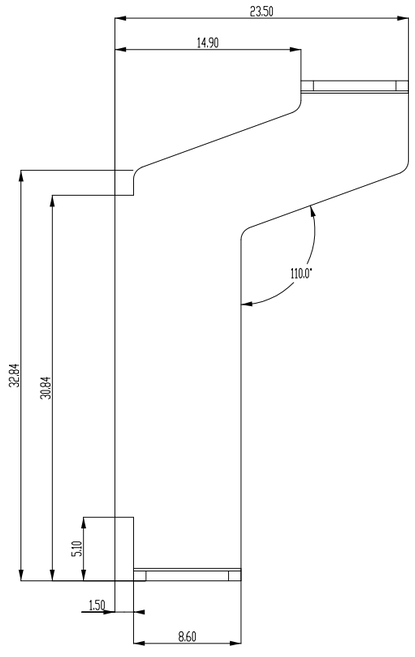
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SCALE 2.000





SCALE 2.000

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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:NO
PRINTING:NO

PART NO. 123100000868A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN | Curtis | 05-AUG-15

MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

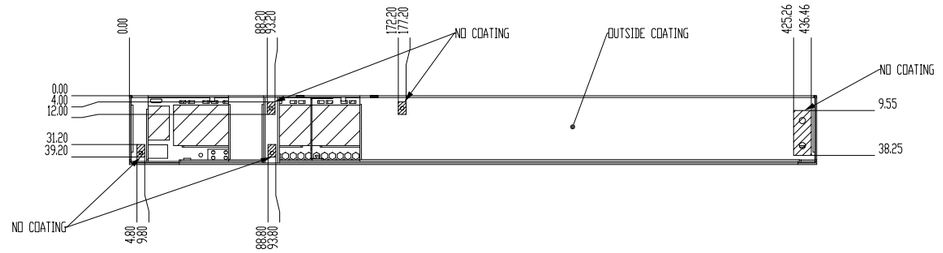
DWG. TITLE. IRON BASE ES4654BH-0615-EC

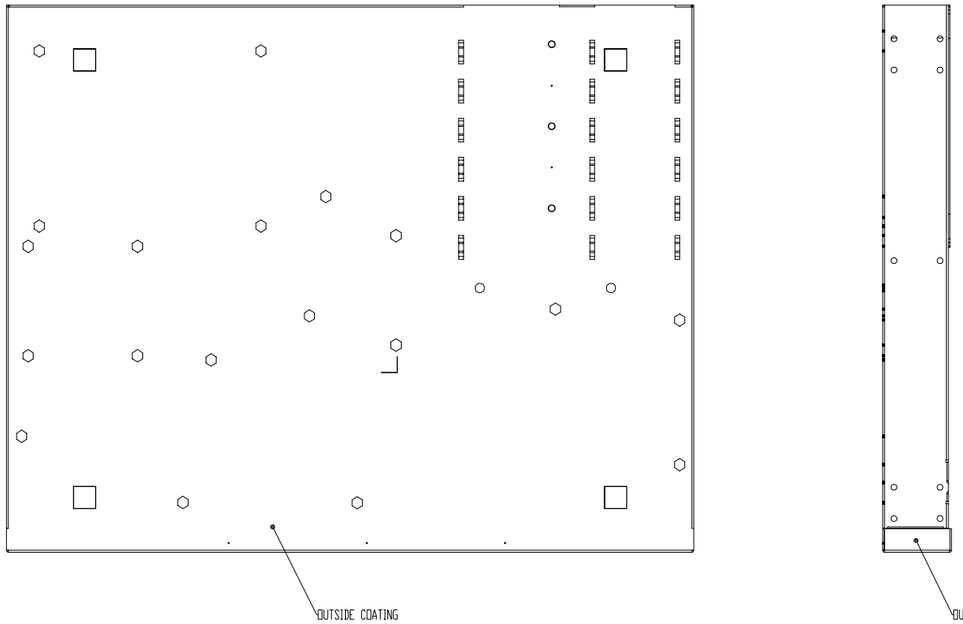
SHEET 4/6

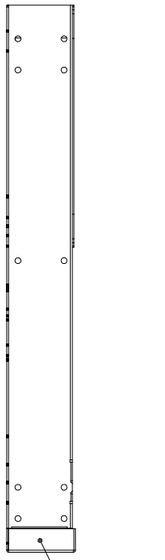
REV. 01

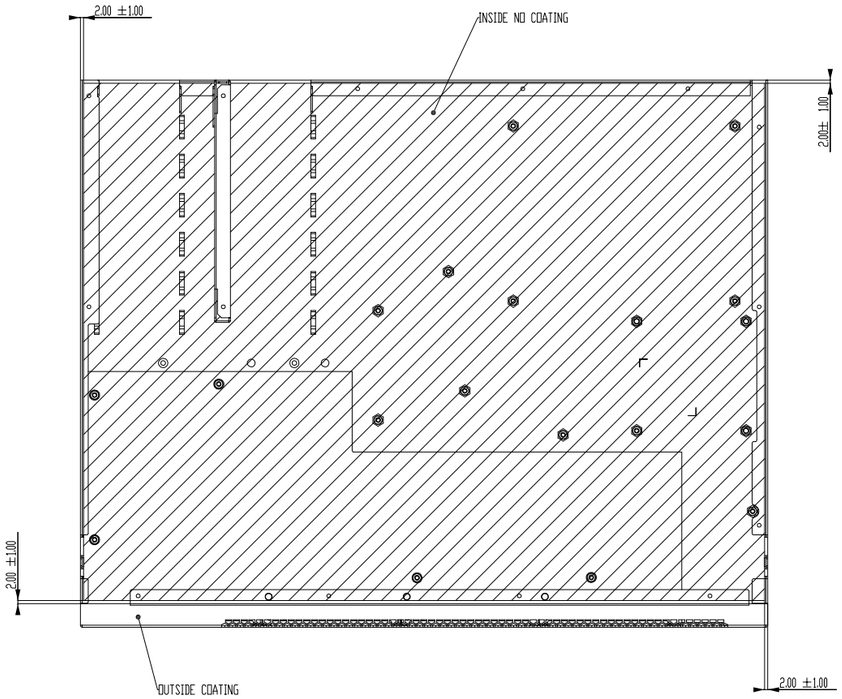
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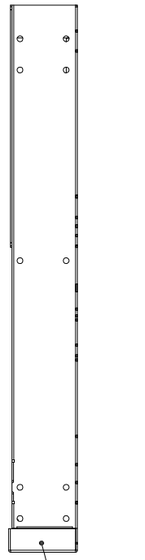
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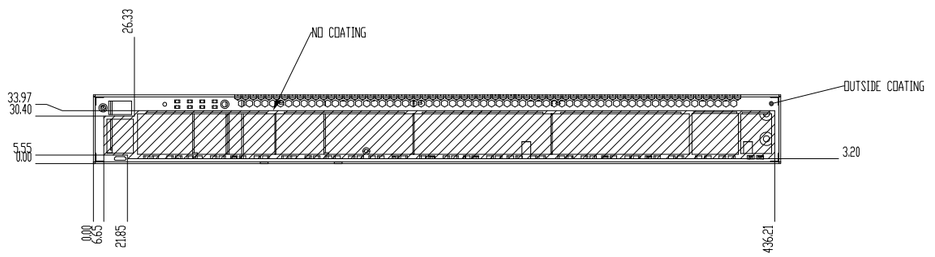








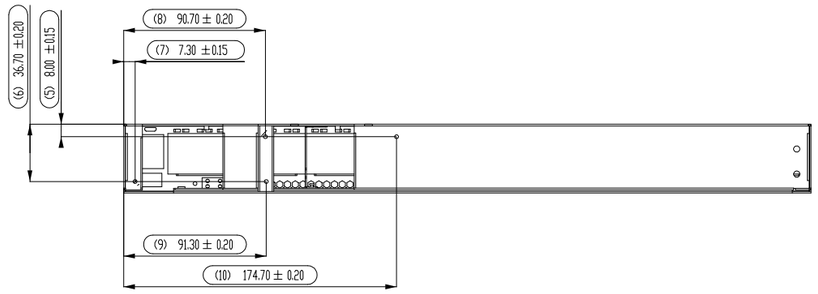


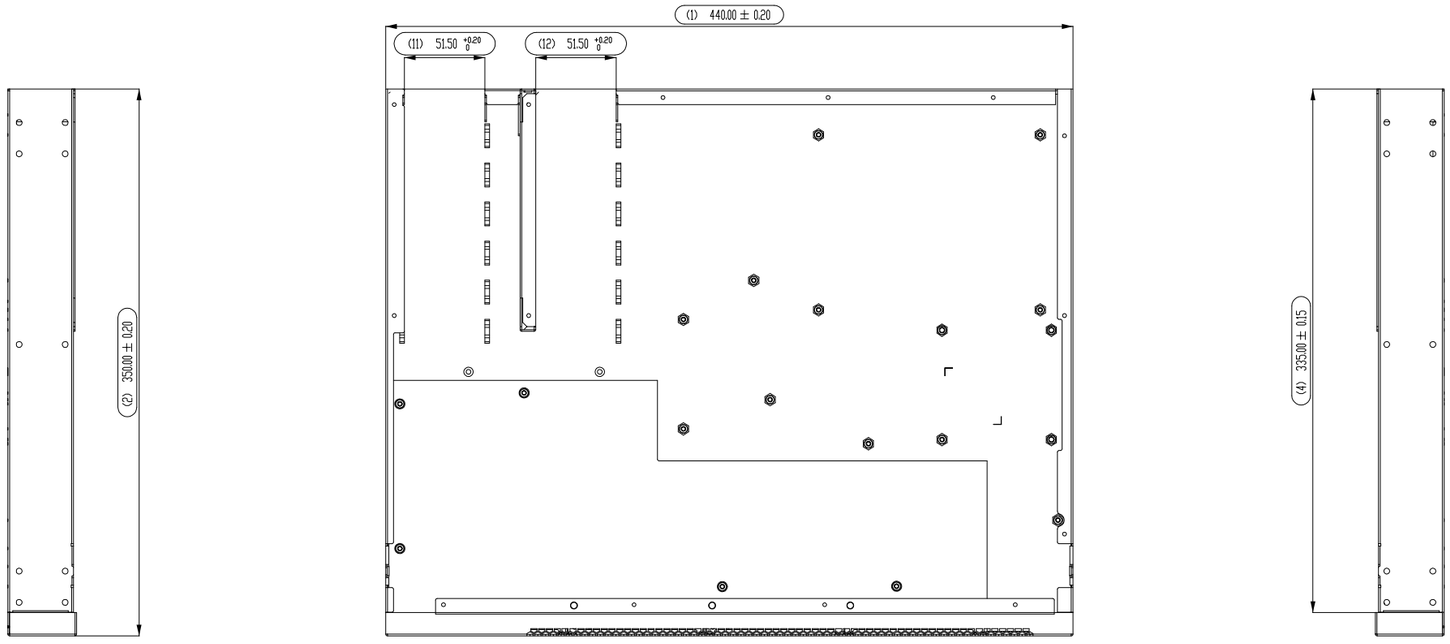


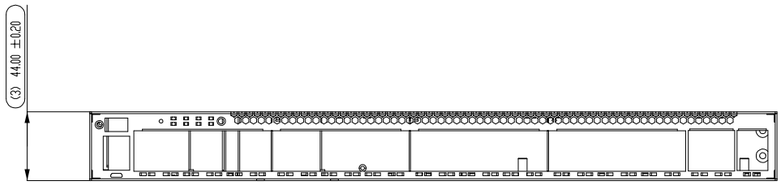
SCALE 0.250

Reason			UNSPECIFIED TOL'S (+/-0.2mm)							FINISH. COATING:PANTONE 3C2X PRINTING:WHITE	Accton TECHNOLOGY CORP.		
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	.	.		0------16	0.05	0.1	0.15	0.2	0.2	0.5							
	.	.		16------63	0.05	0.15	0.2	0.3	0.3	0.8		DESIGN	Curtis	05-AUG-15			
	.	.	ROUGHNESS	63------250	0.05	0.2	0.25	0.4	0.5	1.2							
	.	.		250------500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL SECC T=1.0mm						
	ZONE	DESCRIPTION		500------1000		0.3	0.5	0.8	1.2	3.0							

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SCALE 0.250

Reason		
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	ZONE	DESCRIPTION

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:WHITE

PART NO. 123100000868A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN Curtis 05-AUG-15

MATERIAL SECC T=1.0mm

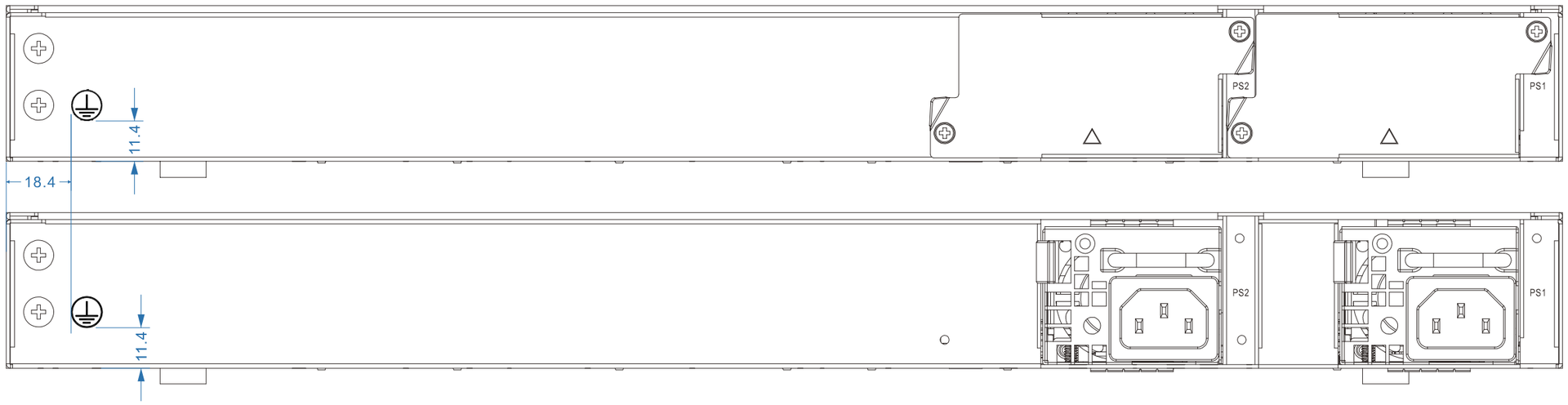
Accton TECHNOLOGY CORP.

DWG. TITLE. IRON BASE ES4654BH-0615-EC

SHEET 6/6 | REV. 01 | SIZE A3

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Jan20'15